How to replace a Panasonic CR2330 battery in an XL100 Controller



Figure 1. Front of XL100.

Step 1: Flip the controller so that it is face down.



Figure 2. Back of XL100.

Step 2: Remove the 7 screws circled in red in figure 2.

Step 3: Remove the 3 nuts circled in yellow in figure 2.

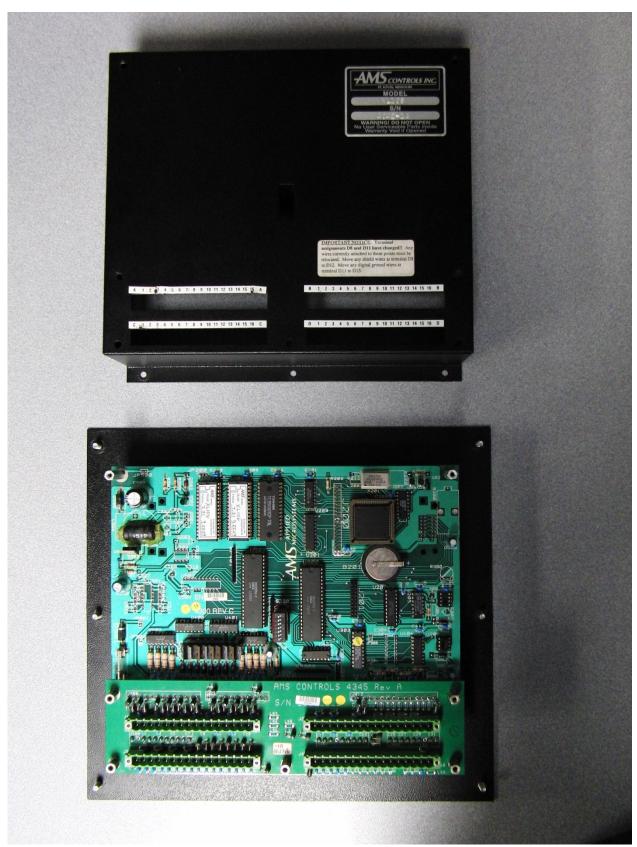


Figure 3. Back cover and XL100 with back cover removed.

Step 4: Remove the back cover from the XL100 as shown in figure 3.



Figure 4. Back cover removed.

- Step 5: Locate the Panasonic CR2330 battery shown in figure 4.
- Step 6: Press down on the right side of the battery until the left side raises.
- Step 7: Grab the left side of the battery and pull it out to the left.

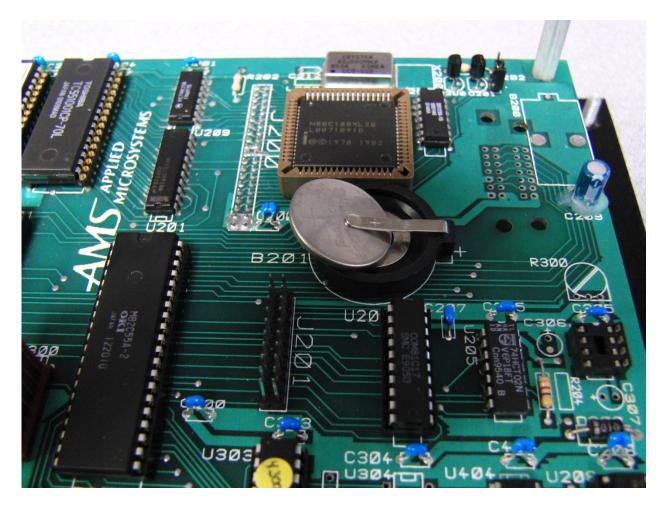


Figure 5. Battery partially removed.

Step 8: Insert the new Panasonic CR2330 battery with the positive (+) side facing up by inserting it from the left side and sliding it under the clip until it snaps into place.

Step 9: Place the back cover back over the XL100.

Step 10: Put nuts and screws back into place.